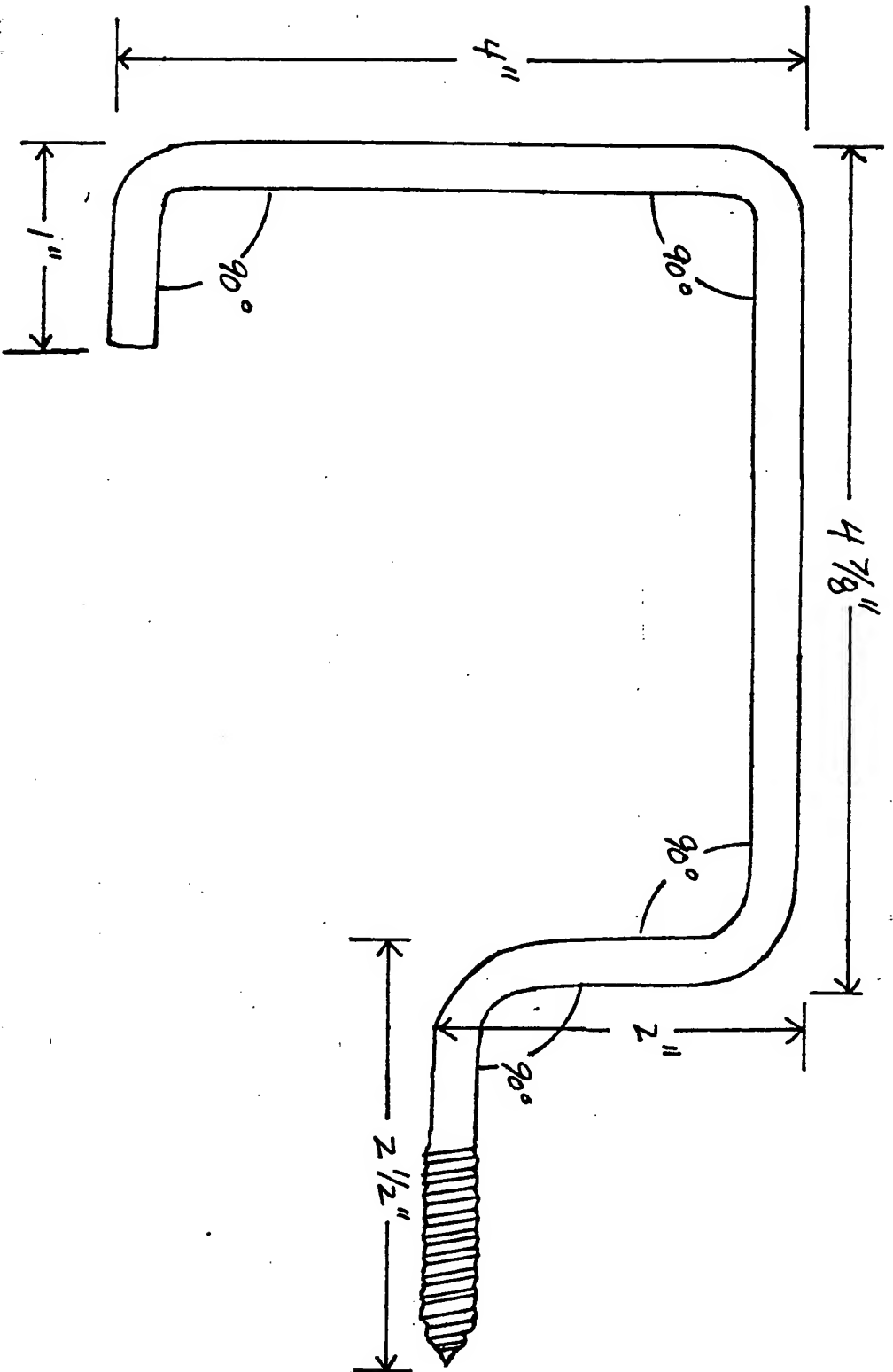
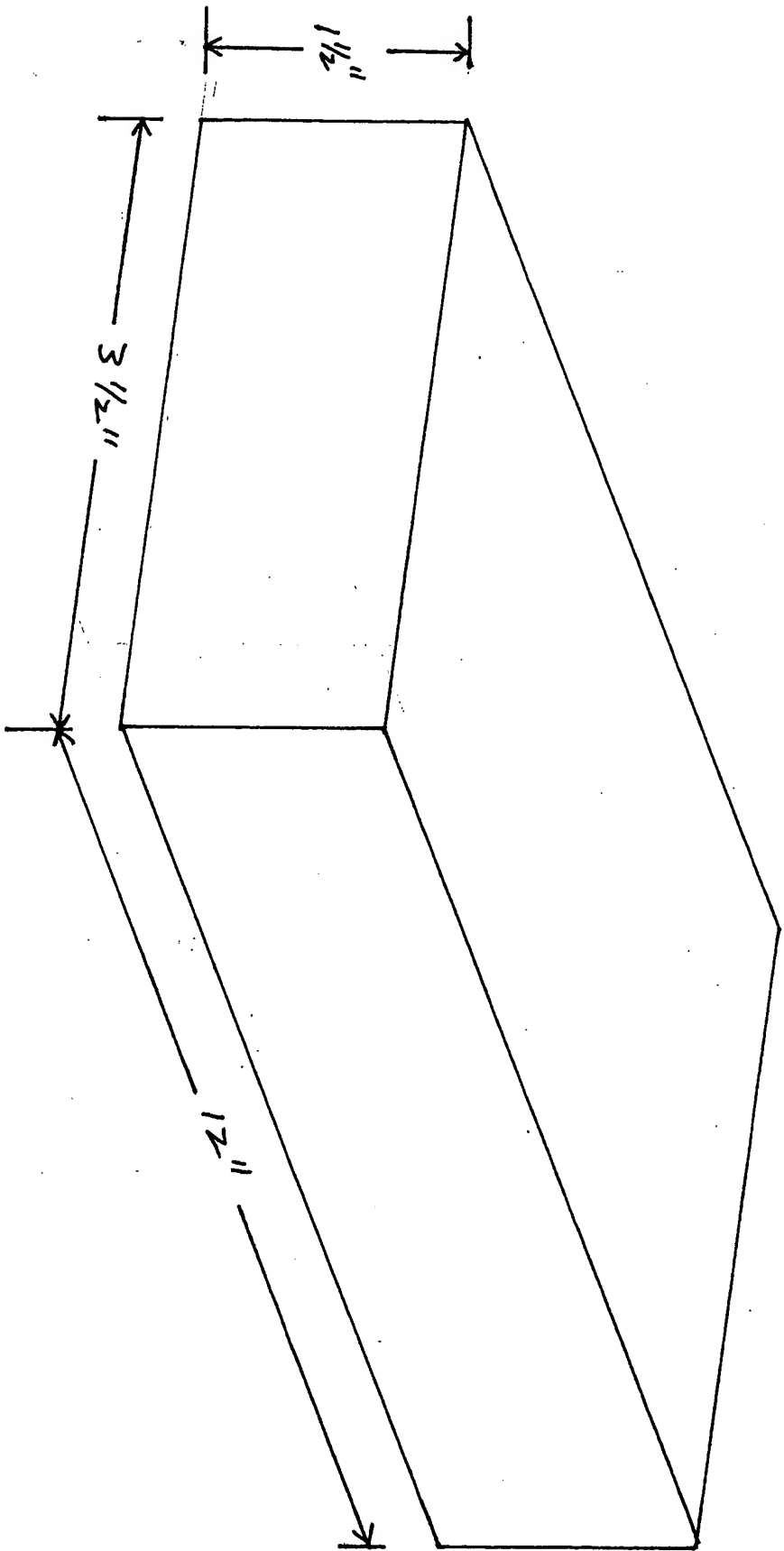


FIGURE 1 OF 10



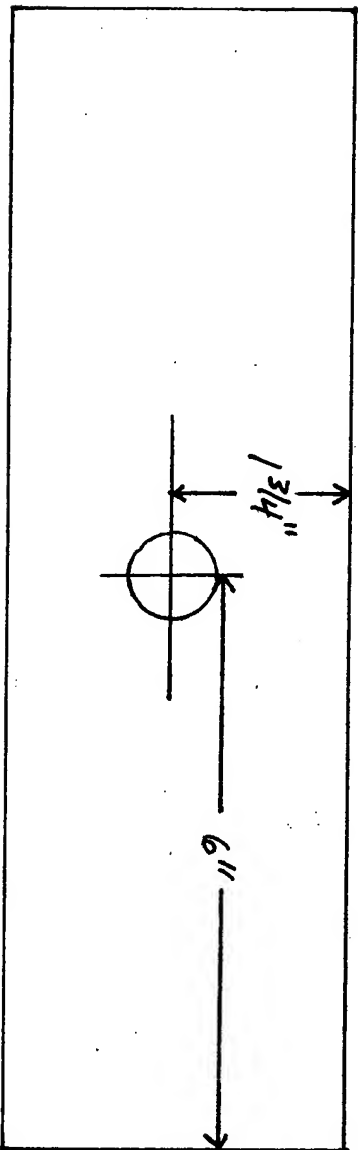
1/4" HARDENED STEEL BAR WITH THREADED END SHAPED TO SPECIFICATIONS

FIGURE 2 OF 10

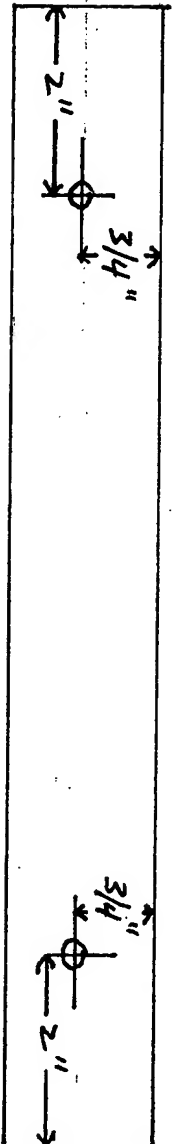


WOOD BLOCK CUT TO SPECIFICATIONS (STANDARD SIZE 2 x 4, 12 INCHES LONG)
- LENGTH CAN VARY DEPENDING ON REQUIREMENTS

FIGURE 3 OF 10



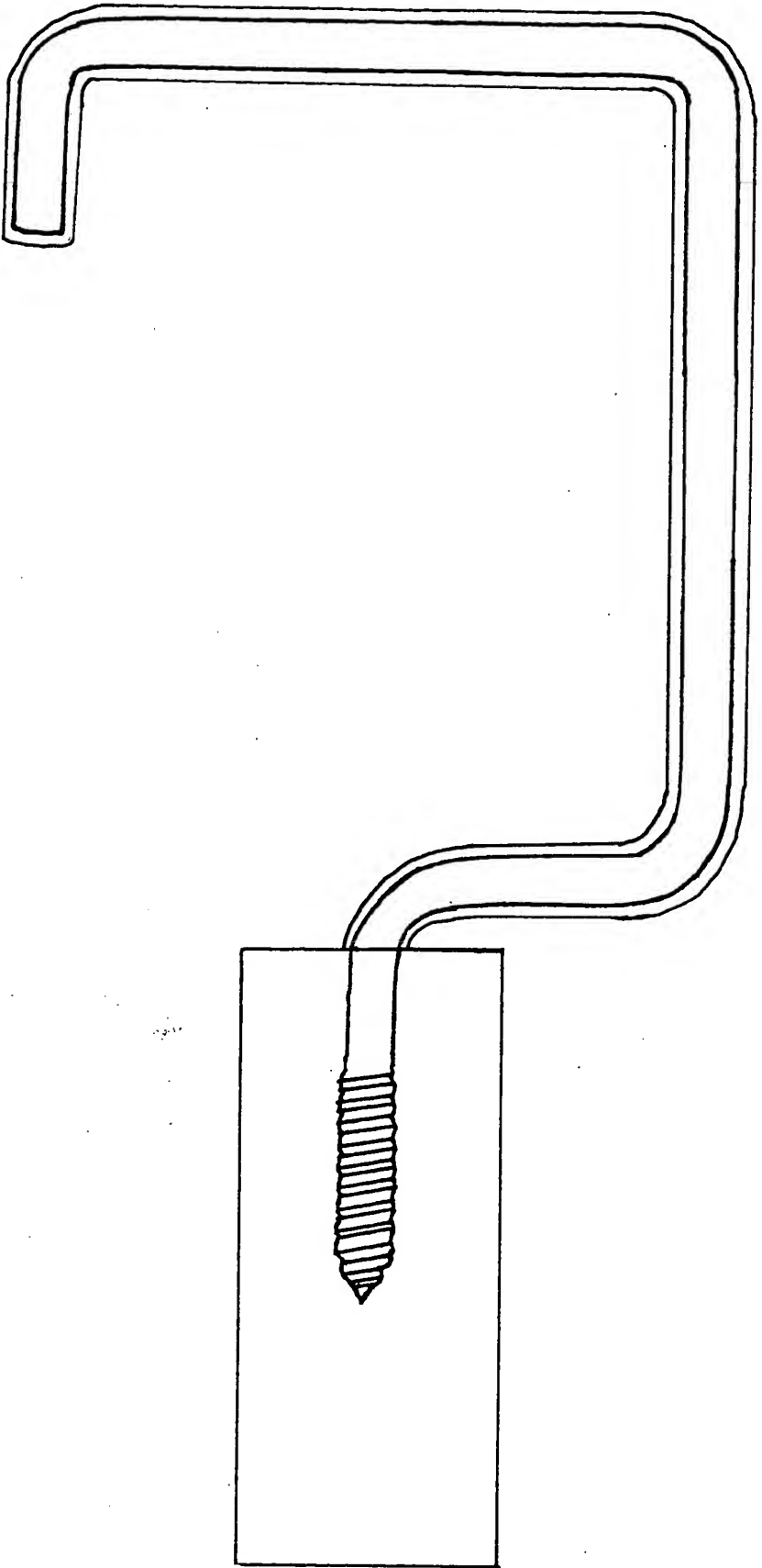
TOP VIEW



SIDE VIEW

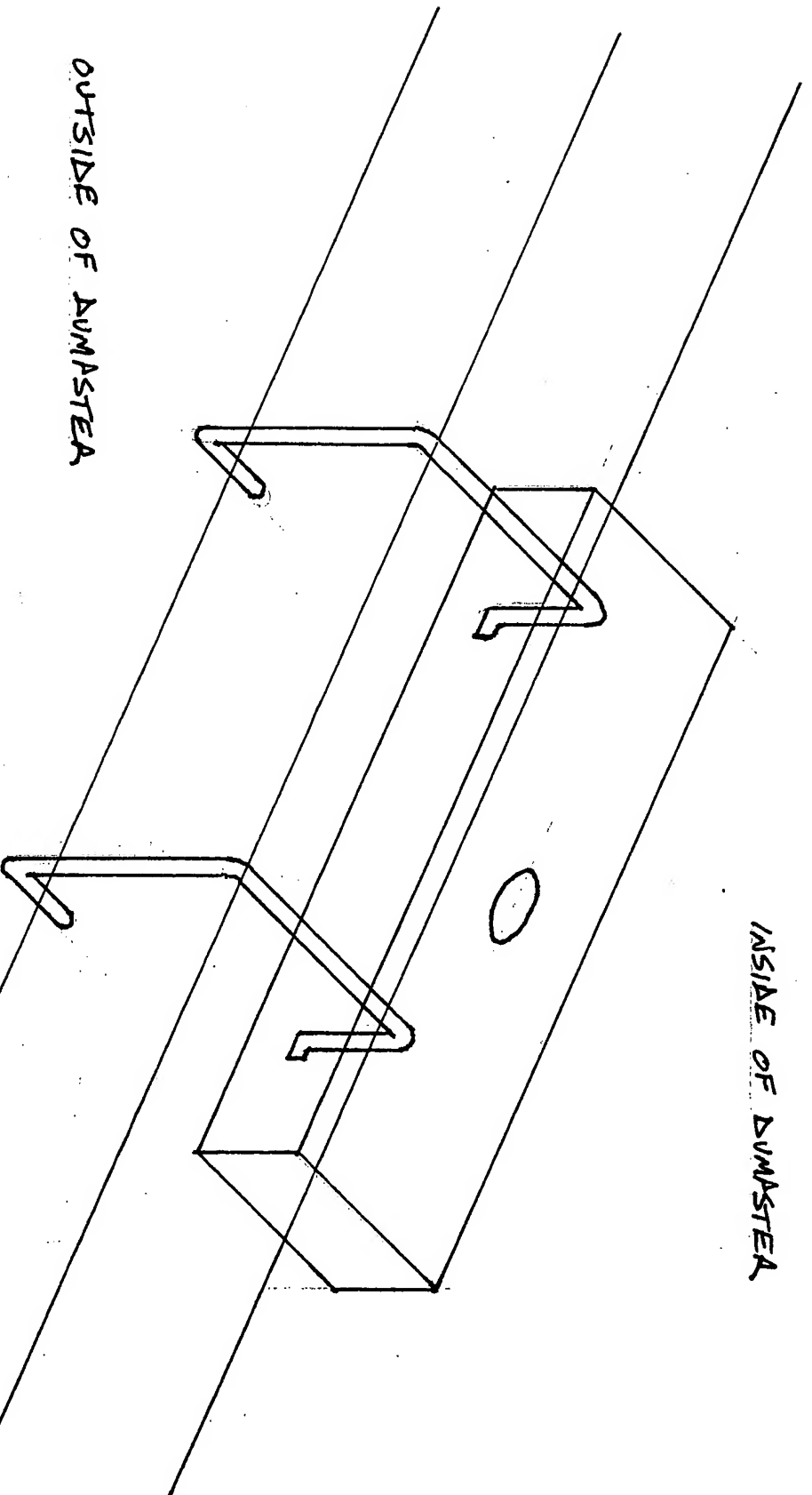
- 1 INCH HOLE DRILLED THROUGH CENTER OF TOP OF WOOD BLOCK
- (2) 3/16 INCH HOLES DRILLED 2 INCHES DEEP INTO SIDE OF WOOD BLOCK

FIGURE 4 OF 10



STEEL HOOKS ARE SCREWED INTO SIDE HOLES OF WOOD BLOCK
STEEL HOOKS ARE COATED WITH RUBBER TO PREVENT
SLIPPING

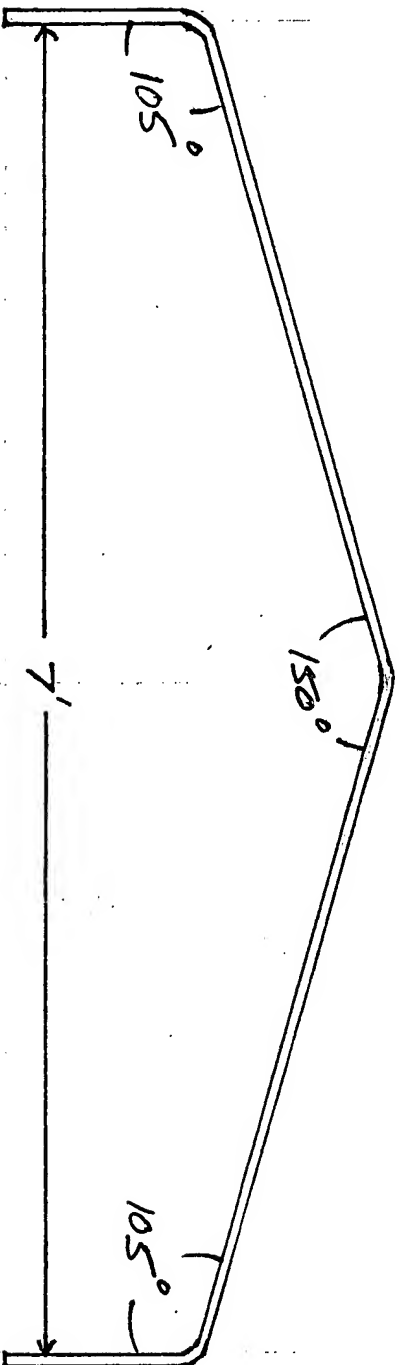
INSIDE OF DUMMASTER



OUTSIDE OF DUMMASTER

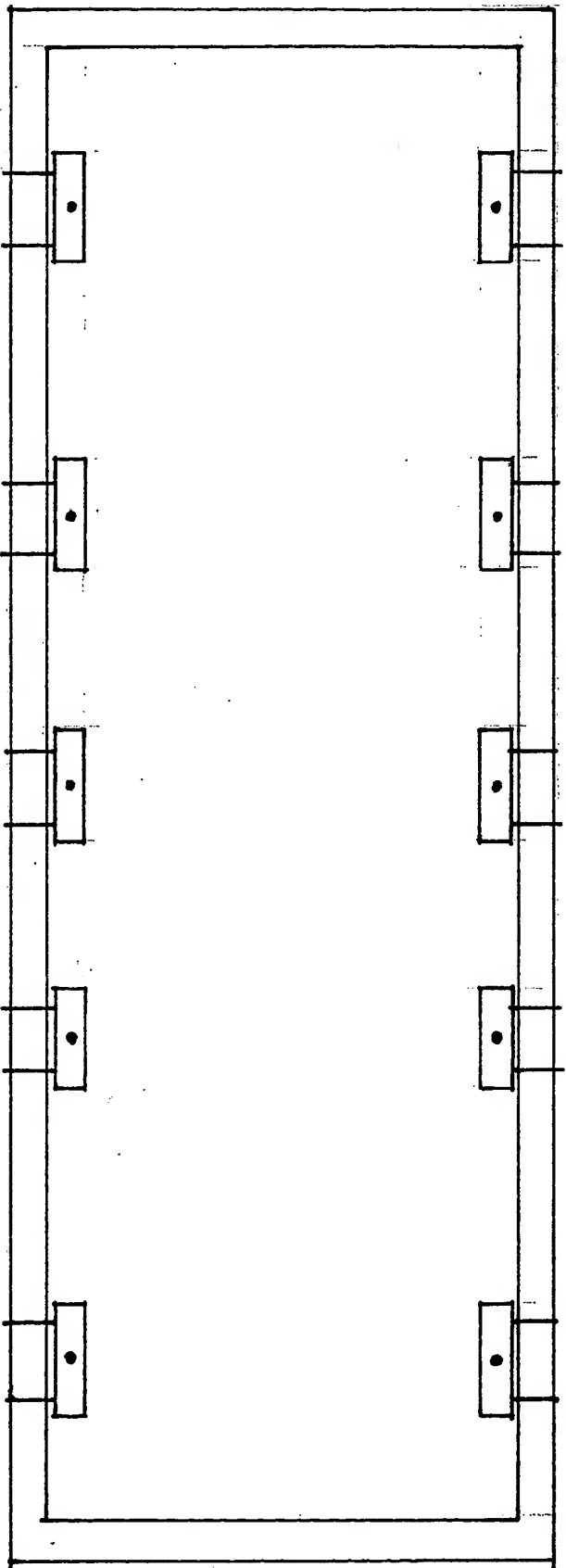
ASSEMBLED BRACKETS ARE POSITIONED ON TOP RAIL
OF ROLL OFF DUMMASTER PARALLEL TO EACH OTHER
IN SETS OF TWO. 'HOOKED-ON' TO RAIL.

FIGURE 6 OF 10



BOWS ARE MANUFACTURED USING $3/4$ INCH ALUMINUM TUBING
SHAPE TO SPECIFICATIONS

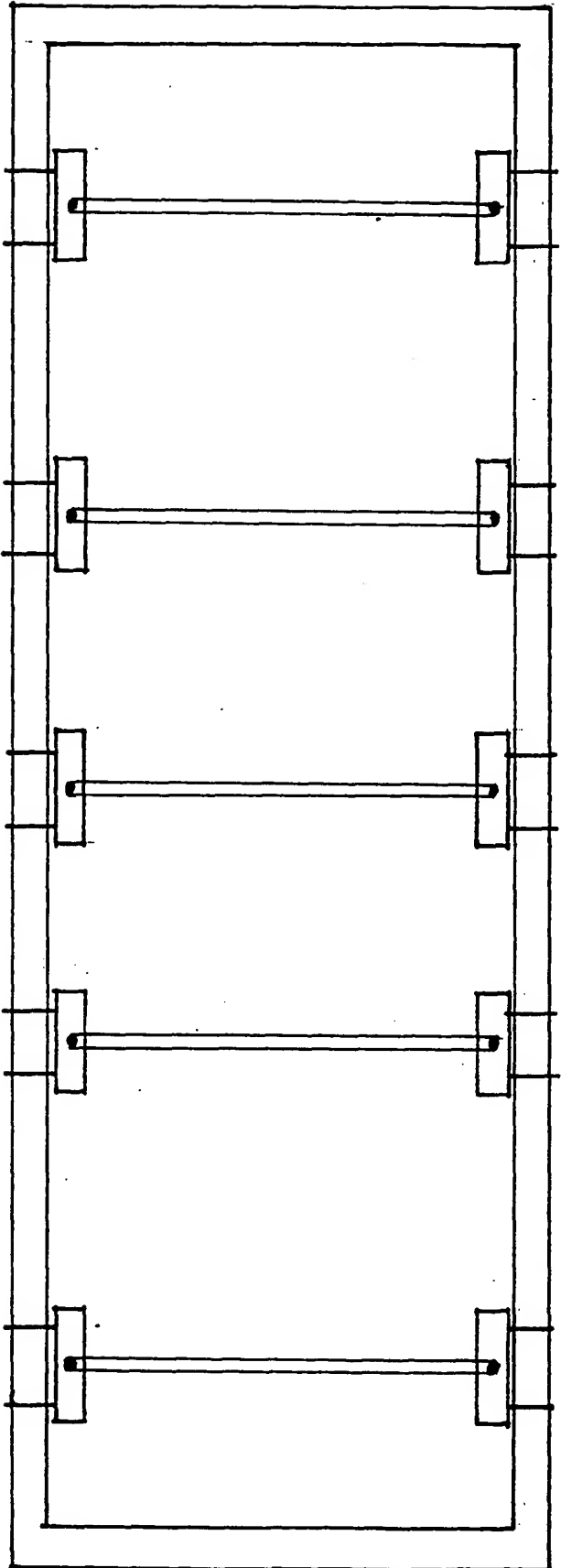
TOP VIEW OF DUMMASTER



SEVERAL SETS OF BRACKETS ARE POSITIONED ALONG TOP
RAIL OF ROLL OFF DUMMASTER

FIGURE 8 OF 10

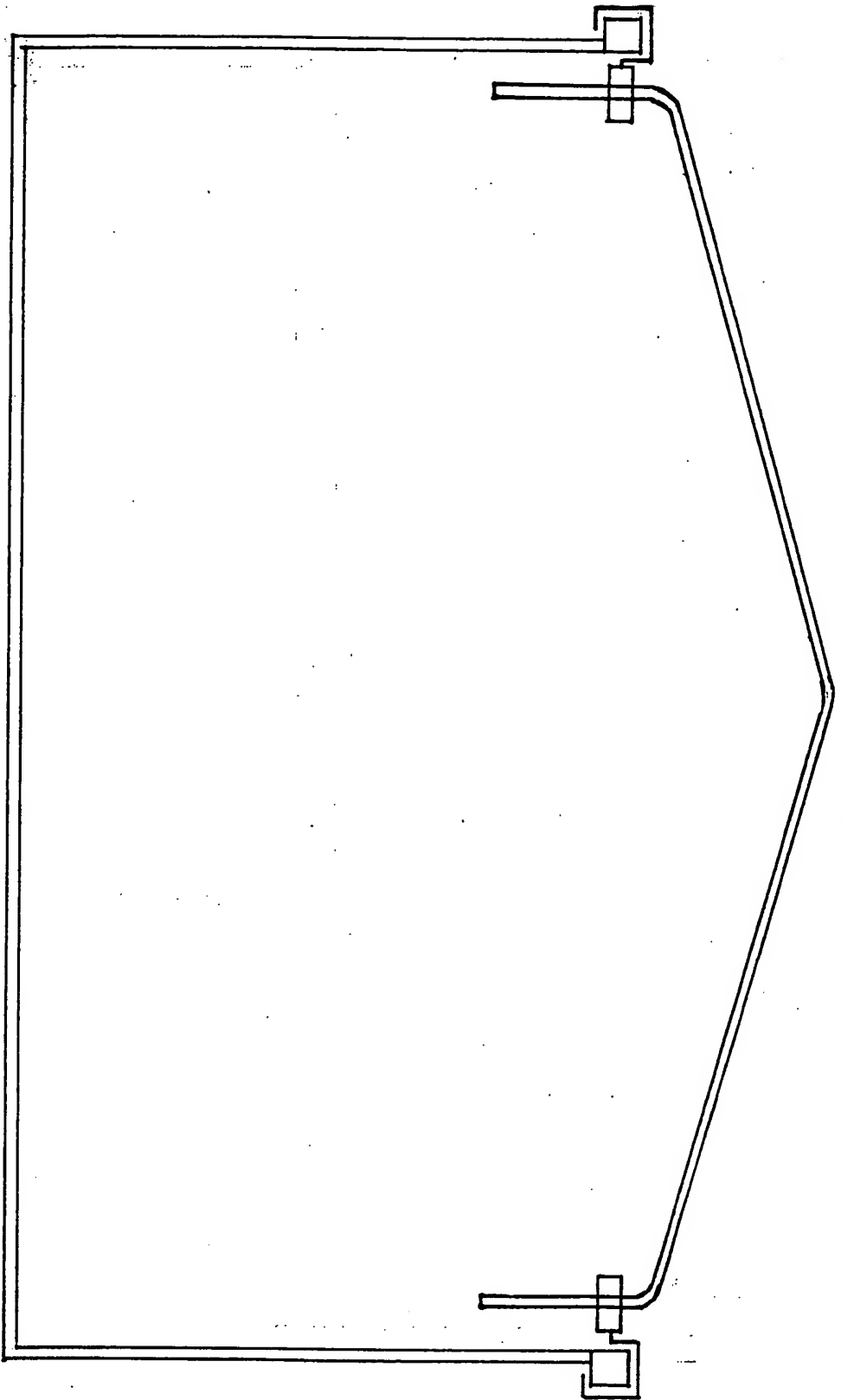
TOP VIEW OF DUMPSTER



BOWS ARE INSERTED THROUGH THE ONE INCH DRILL HOLES IN THE BRACKETS AND SUSPENDED ACROSS THE TOP OF DUMPSTER

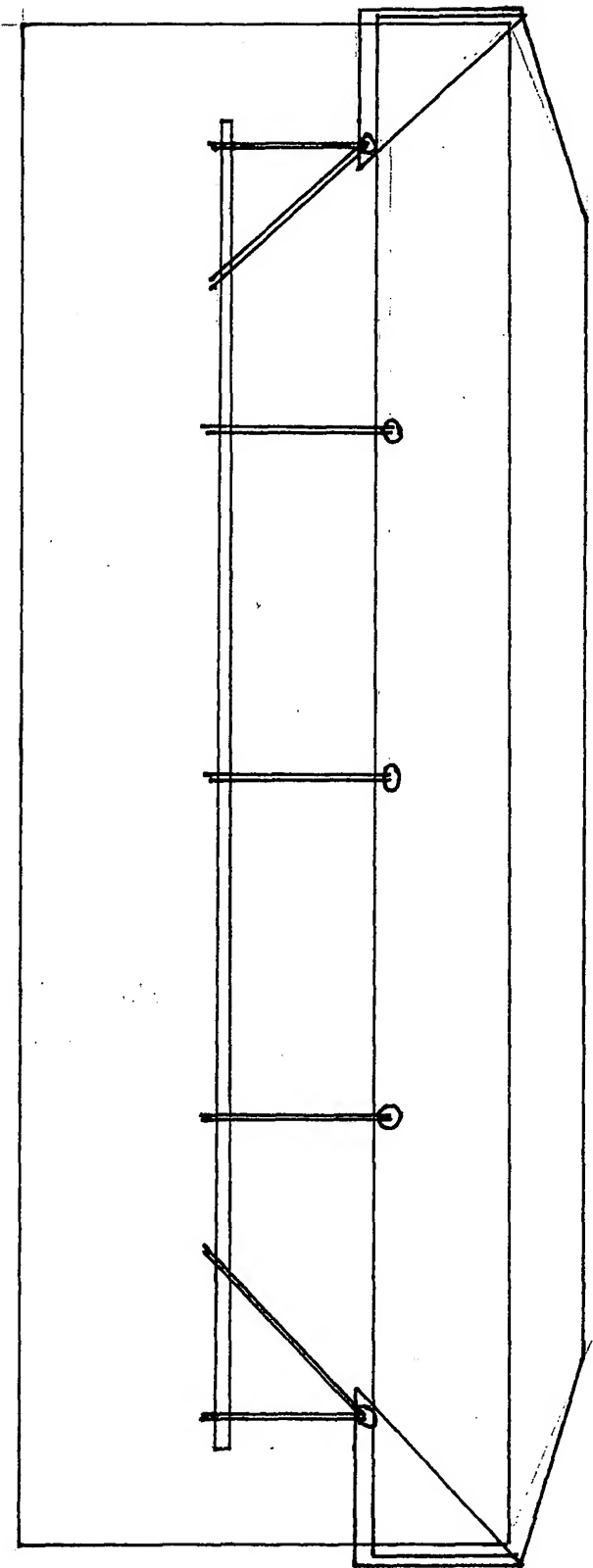
REAR VIEW OF BUMASTER

FIGURE 9 OF 10



BOWS ARE INSERTED THROUGH ONE INCH DRILL HOLES IN BRACKETS
AND SUSPENDED ACROSS TOP OF BUMASTER

SIDE VIEW OF DUMMASTER



TOP OF DUMMASTER IS COVERED WITH A NYLON REINFORCED POLY OR CANVAS TAAP AND SECURED TO THE SIDE TIE BAR WITH CORDS, BUNGY, OR LOCKABLE STEEL CABLE THROUGH GROMMET HOLES IN COVER.